

# ... bags for life!

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Business Social Compliance Initiative (BSCI) certified

SEDEX Empowering Ethical Supply Chains certified



ORGANIC cotton certified



OEKO-TEX® Standard 100 certified



Grammage (material quality)



XX x XX

Format (width x height x depth in cm)



Handle lenght in cm



Cross-stitched handles



Joytex<sup>®</sup> - Metal eyelets



Velcro

Zipper



Adjustable strap buckle

Magnetic fastener

Volume in liters



Ф ΧL



Maximum print area in cm



## **JOYTEX®**

#### the German brand for printed promotional bags

As the name suggests, Joytex<sup>®</sup> stands for the joy of textile advertising media. However, this joy is not limited to the name; we at Joytex<sup>®</sup> experience this joy every day and let it flow into our work. So that you as a customer or the recipient of a gift can enjoy Joytex<sup>®</sup> bags even more, we explain here why it makes sense to rely on our brand for your bags, too:

#### · Joytex<sup>®</sup> means trust in the product

All the textiles we import carry either the BSCI or Sedex certificate. This ensures that our suppliers in the Far East comply with all laws, including occupational health and safety laws. This means that working hours are in line with the law, employees are treated fairly and care is taken to prevent child labour, forced labour and discrimination.

#### Joytex<sup>®</sup> means high quality

All textiles used by Joytex<sup>®</sup> comply with the OEKO-TEX Standard 100. This means that they are not only 100% free of harmful substances and tested for colour fastness, but also extremely safe for health and the environment ensuring safety for a sustainable lifestyle. The quality of all materials used and the workmanship of our bags are of a very high standard. So, you can use our bags again, and again and again...

#### Joytex<sup>®</sup> means bag design

It's clear that an ordinary cotton bag is no designer piece. However, the attractive design of bags from our JX by Joytex<sup>®</sup> collection makes them stand out against the market. All JX bags are characterised by an appealing blend of shape and material and are labelled on the outside. As a result, the bags can be recognised as Joytex<sup>®</sup> products at first glance and thus contribute to increased identification.

#### Joytex<sup>®</sup> means innovation

Another reason that is of great importance for you as a dealer of promotional items: Joytex<sup>®</sup> sets to work every year to create new bag products that are in tune with the spirit of the times and attractive to large target groups. Annual bag innovations thus help to always keep the future topic of "mobility and transport" in focus.



- Particularly high-quality, heavy cotton
- Sturdy processing with attention to detail
- Exclusive product features
- 🖌 JX-quality label
- Individually printed short runs starting from 100 pieces

# **JX-COLLECTION** – NATURAL AND EXCLUSIVE

Joytex<sup>®</sup> – Quality Bags has always been standing for high-quality and durability with its branded bags. The JX-Collection represents the next level of quality from Joytex<sup>®</sup>, comprising an impressive range with a number of new products and established top sellers. It provides the ideal textile base for the high-quality prints from our bag screenprinting factory in Westfalia that embodies both tradition and modernity.

Each bag stands out with a special product feature and all bags boast high-quality, sturdy materials. The target customer for the JX-Collection is any advertiser who values something special – from exclusive retail and gastronomy outlets to trend-oriented players from trade and industry, as well as merchandisers and souvenir shops.









# **149 ANTWERPEN**

#### Tote bag with long woven handles

Made from 100 % OEKO-TEX®-certified cotton in durable twill quality with fashionable two-tone woven long handles.

Material:	260 g/m² Cotton 100 % OEKO-TEX®
Size:	38 x 42 cm
Volume:	14 l
Handles:	75 x 4 cm
Print area:	30 x 30 cm
Packing:	100 Pieces









## **23 SYDNEY**

#### Tote bag with bottom fold

Made from 100 % OEKO-TEX®-certified cotton fabric in durable twill quality. Equipped with bottom fold and short handles sewn in cross stitch.

260 g/m² cotton 100 % OEKO-TEX®
38 x 42 / 10 cm
16 l
40 x 2,5 cm
30 x 30 cm
100 pieces





Colours on stock:



**7** 

## **39 MELBOURNE**

#### Tote bag with long woven handles

Made from 100 % OEKO-TEX®-certified cotton in durable twill quality with long handles and bottom fold.

Material:	260 g/m² cotton 100 % OEKO-TEX®
Size:	38 x 42 / 10 cm
Volume:	16 l
Handles:	75 x 2,5 cm
Print area:	30 x 30 cm
Packing:	100 pieces











## **141 BRISBANE**

# Tote bag with folds-out cotton net and bottom fold

Made from 100 % OEKO-TEX®-certified cotton fabric in durable twill quality. Equipped with long handles, folds-out cotton net, drawstring, bottom fold and pocket on the front with velcro fastener.

Material:	260 g/m <sup>2</sup> cotton 100 % OEKO-TEX <sup>®</sup>
Size:	38 x 42 / 10 cm
Volume:	+16 l
Handles:	75 x 2,5 cm
Print area:	30 x 30 cm
Packing:	50 pieces







## **45 SANTORINI**

# Tote bag with bottom folds and short woven handles

Made from 100 % OEKO-TEX®-certified cotton in durable canvas quality with short woven handles and bottom fold.

Material:	330 g/m² cotton 100 % OEKO-TEX®
Size:	50 x 40 / 15 cm
Volume:	25 l
Handles:	40 x 4 cm
Print area:	30 x 28 cm
Packing:	100 pieces











# 46 LAGOS

# Tote bag with bottom fold and long woven handles

Made from 100 % OEKO-TEX®-certified cotton in durable canvas quality with long woven handles and bottom fold.

Material:	330 g/m <sup>2</sup> cotton 100 % OEKO-TEX®
Size:	50 x 40 / 15 cm
Volume:	25 l
Handles:	80 x 4 cm
Print area:	30 x 28 cm
Packing:	100 pieces







Colours on stock:



11

# **36 LANTAU**

# Tote bag with bottom, side folds and long handles

Made from 100 % OEKO-TEX®-certified cotton in durable canvas quality with bottom, side folds and long handles.

Material:	330 g/m² cotton 100 % OEKO-TEX®
Size:	40 x 40 x 7 cm
Volume:	20 l
Handles:	80 x 3,5 cm
Print area:	30 x 28 cm
Packing:	100 pieces







Colours on stock:









## 35 MACAU

# Tote bag with bottom, side folds and short handles

Made from 100 % OEKO-TEX®-certified cotton in durable canvas quality with short handles, bottom and side folds.

Material:	330 g/m² cotton 100 % OEKO-TEX®
Size:	40 x 40 x 7 cm
Volume:	20 l
Handles:	40 x 4 cm
Print area:	28 x 28 cm
Packing:	100 pieces









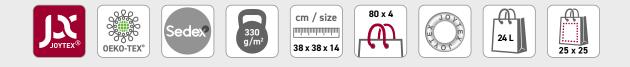
# **47 KALKUTTA**

# Big shopper with pocket inside and short woven handles

Made from 100 % OEKO-TEX®-certified cotton in durable canvas quality with short woven handles, pocket inside, bottom and side folds.

330 g/m² cotton 100% OEKO-TEX®
38 x 38 x 14 cm
24 l
40 x 4 cm
25 x 25 cm
50 pieces















# 48 KOCHI

# Big shopper with pocket inside and long woven handles

Made from 100 % OEKO-TEX®-certified cotton in durable canvas quality with long woven handles, pocket inside, bottom and side folds.

Material:	330 g/m² cotton 100 % OEKO-TEX®
Size:	38 x 38 x 14 cm
Volume:	24 l
Handles:	80 x 4 cm
Print area:	25 x 25 cm
Packing:	50 pieces





# **137 MARBELLA**

# Big beach-bag with pocket outside and long woven handles

Made from 100 % OEKO-TEX®-certified cotton in durable canvas quality with long woven handles, pocket outside, bottom and side folds.

Material:	330 g/m² cotton 100% OEKO-TEX®
Size:	60 x 50 x 14 cm
Volume:	58 l
Handles:	70 x 4 cm
Print area:	20 x 20 cm
Packing:	50 pieces



15











## **147 HAMBURG**

# Shoulder bag with bottle holder inside

Made from 100 % OEKO-TEX®-certified cotton in durable canvas quality with woven shoulder strap, bottle holder inside, bottom and side folds.

Material:	330 g/m² cotton 100 % OEKO-TEX®
Size:	38 x 42 x 10 cm
Volume:	23 l
Strap:	105 x 4 cm
Print area:	30 x 30 cm
Packing:	100 pieces





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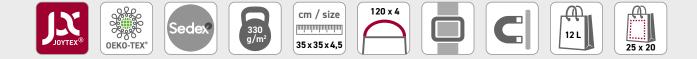
# 49 BILBAO

## Shoulder bag with shoulder strap

Made from 100 % OEKO-TEX®-certified cotton in durable canvas quality with woven shoulder strap, bottom and side folds.

Material:	330 g/m² cotton 100% OEKO-TEX®
Size:	40 x 35 x 4,5 cm
Volume:	15 l
Strap:	120 x 4 cm
Print area:	30 x 25 cm
Packing:	100 pieces













## 133 FARO

# Shoulder bag with adjustable shoulder strap and flap

Made from 100 % OEKO-TEX®-certified cotton in durable canvas quality with woven shoulder strap with adjustable buckle, flap with magnetic fastener, bottom and side folds.

Material:	330 g/m² cotton 100 % OEKO-TEX®
Size:	35 x 35 x 4,5 cm
Volume::	12 l
Strap:	120 x 4 cm
Print area:	25 x 20 cm
Packing:	100 pieces









# 139 MERAN

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WILD SIDE

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## Belt poutch

Practical belt pouch with adjustable belt, zipper and a small bottom fold.

Material:
Size:
Volume:
Strap:
Print area:
Packing:

220 g/m² cotton 100 % OEKO-TEX®
15 x 20 / 4 cm
0,4 l
120 x 4 cm
7 x 7 cm
100 pieces















## 140 SEATTLE

## **Rolltop Backpack**

Fashionable rolltop backpack with a loop and snap fastener, a patch outer pocket with velcro, with a strap in the middle of the two wide straps with adjustable buckles.

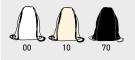
Material:	220 g/m <sup>2</sup> cotton 100 % OEKO-TEX <sup>®</sup>
Size:	40 x 60 / 14 cm
Volume:	27 l
Strape:	each 80 x 4 cm
Print area:	20 x 15 cm
Packing:	50 pieces





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Colours on stock:



21

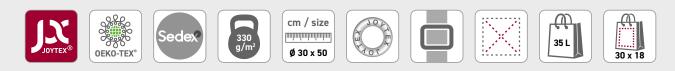
# **38 DURBAN**

## Backpack with drawstring

Made from 100 % OEKO-TEX®-certified cotton in durable twill-quality with drawstring and metal-eyelets.

Material:	200 g/m <sup>2</sup> cotton 100 % OEKO-TEX®
Size:	40 x 50 cm
Volume:	19 l
Cord:	Drawstring
Print area:	30 x 30 cm
Packing:	100 pieces















## Sea bag with adjustable straps

Made from 100 % OEKO-TEX®-certified cotton in durable twill-quality with adjustable woven shoulder straps and drawstrings.

Material:	330 g/m <sup>2</sup> cotton 100 % OEKO-TEX®
Size:	Ø 30 x 50 cm
Volume:	35 l
Straps:	each 80 x 4 cm
Print area:	30 x 18 cm
Packing:	50 pieces









148 SALZBURG

## Pouch with cord strap

Made from 100 % OEKO-TEX®-certified cotton in durable canvas-quality with cord strap.

Material:	330 g/m² cotton 100 % OEKO-TEX®
Size:	Ø 22 x 42 cm
Volume:	15 เ
Cord:	60 cm
Print area:	25 x 20 cm
Packing:	100 pieces



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23



Wide range of designs in stock

Sturdy and well-made

Fast delivery of high volumes from Germany

## **COTTON BASIC** – NATURAL AND GOOD

The cotton bag, a classic among branded media. Previously seen as merely a practical shopping tote, in recent years it has become a well-loved accessory and even a "must have" among certain target groups. You now see them used everywhere as a fashionable leisure accessory. Joytex® has been importing these classic bags for over 35 years and printing conventional and organic cotton bags, veggie bags, pharmacy bags, backpacks and bags with or without side folds, in its own screen printing shop. Even for the basic range, Joytex® always uses minimum 140 g/m² OEKO-TEX® standard 100 quality. The absolute top seller – the simple, natural coloured cotton bag – even comes in 150 g/m². Quality that pays off.





# CADAQUES

## Big tote bag with long handles

Eco-friendly big tote bag for the beach or shopping with bottom fold and cross-stitched long handles.

Material:	140 g/m² cotton 100 % OEKO-TEX®
Size:	60 x 48 / 15 cm
Volume:	41 l
Handles:	60 x 2,5 cm
Print area:	30 x 30 cm
Packing:	250 pieces







#### Colours on stock:





26



# 40 DARWIN [BI0]

## Tote bag with short handles

Eco-friendly **ORGANIC** cotton bag with cross-stitched short handles and **ORGANIC cotton** label on the outside.

145 g/m²
<b>ORGANIC</b> cotton
38 x 42 cm
14 l
40 x 2,5 cm
30 x 30 cm
250 pieces







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27



41 PERTH [BI0]

## Tote bag with long handles

Eco-friendly **ORGANIC** cotton bag with cross-stitched long handles and **ORGANIC cotton** label on the outside.

Material:	145 g/m²
	<b>ORGANIC</b> cotton
Size:	38 x 42 cm
Volume:	14 l
Handles:	75 x 2,5 cm
Print area:	30 x 30 cm
Packing:	250 pieces











## **20 KAPSTADT**

#### Tote bag with short handles

Eco-friendly cotton bag with cross-stitched short handles.

Material:	140/150 g/m <sup>2</sup> cotton 100 % OEKO-TEX <sup>®</sup>
Size:	38 x 42 cm
Volume:	14 l
Handles:	40 x 2,5 cm
Print area:	30 x 30 cm
Packing:	250 pieces





Colours on stock:



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# 21 RIAD

#### Tote bag with long handles

Eco-friendly cotton bag with cross-stitched long handles.

Material:	140/150 g/m² cotton 100 % 0EK0-TEX®
Size:	38 x 42 cm
Volume:	14 l
Handles:	75 x 2,5 cm
Print area:	30 x 30 cm
Packing:	250 pieces



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## 22 NEW YORK

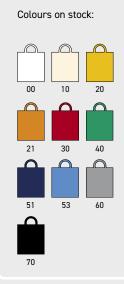
## Tote Bag with long handles

Flat cotton bag with round bottom corners and cross-stitched long handles.

Material:	140 g/m² cotton 100 % OEKO-TEX®
Size:	45 x 42 cm
Volume:	17 l
Handles:	80 x 3 cm
Print area:	30 x 25 cm
Packing:	250 pieces







# 25 KAIRO

#### Mini Bag with short handles

Eco-friendly cotton bag in mini size with cross-stitched short handles.

Material:	140 g/m² cotton 100 % OEKO-TEX®
Size:	22 x 26 cm
Volume:	3 l
Handles:	24 x 2 cm
Print area:	15 x 18 cm
Packing:	250 pieces





Colours on stock:









## 138 PALMA

# Tote Bag with coloured side folds and handles

Tote cotton bag with coloured side folds and cross-stitched coloured long handles.

Material:	140 g/m² cotton 100 % OEKO-TEX®
Size:	38 x 42 x 10 cm
Volume:	23 l
Handles:	75 x 2,5 cm
Print area:	30 x 30 cm
Packing:	250 pieces





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30 x 30

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# 24 SHANGHAI

#### Tote Bag with bottom and side folds

Eco-friendly cotton bag with bottom, side folds and cross-stitched short handles.

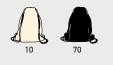
Material:	140 g/m² cotton 100 % OEKO-TEX®
Size:	38 x 42 x 10 cm
Volume:	23 l
Handles:	40 x 2,5 cm
Print area:	30 x 30 cm
Packing:	250 pieces

















# 151 MONTREAL [BIO]

# Backpack / Gym-bag with bottom folds and drawstring

Eco-friendly **ORGANIC** cotton backpack / gym-bag with bottom folds, drawstring and **ORGANIC cotton** label on the outside.

Material:	145 g/m²
	<b>ORGANIC</b> cotton
Size:	40 x 50 / 6 cm
Volume:	20 l
Cord:	Drawstring
Print area:	30 x 30 cm
Packing:	250 pieces







Colours on stock:



## **29 BOSTON**

# Backpack / Gym-bag with bottom folds and drawstring

Cotton backpack / gym-bag with bottom folds, drawstring.

Material:	140 g/m² cotton
	100 % OEKO-TEX®
Size:	40 x 50 / 6 cm
Volume:	20 l

Cord: Print area: Packing: 40 x 50 / 6 cm 20 l Drawstring 30 x 30 cm 250 pieces







## **129 COLOMBO**

## Veggie bag with nylon mesh

Pouch with tara-print on the inside (26 g) and a one-sided nylon mesh fabric. Lockable with a drawstring.

Material:	140 g/m² cotton /
	nylon-mesh
	100 % OEKO-TEX®
Size:	25 x 30 cm
Volume:	4 l
Cord:	Drawstring
Print area:	15 x 18 cm
Packing:	400 pieces





## 131 CALVI

#### Veggie bag with cotton mesh

Pouch with tara-print on the inside (40 g) and a one-sided cotton mesh fabric. Lockable with a drawstring.

Material:	140 g/m² cotton
	100 % OEKO-TEX <sup>®</sup>
Size:	25 x 30 cm
Volume:	4 l
Cord:	Drawstring
Print area:	15 x 18 cm
Packing:	400 pieces



37





### **44 MUMBAI**

#### Veggie bag with nylon mesh

Pouch with tara-print on the inside (48 g) and a one-sided nylon mesh fabric. Lockable with a drawstring.

Material:	140 g/m² cotton /
	nylon-mesh
	100 % OEKO-TEX®
Size:	30 x 40 cm
Volume:	9 l
Cord:	Drawstring
Print area:	20 x 30 cm
Packing:	250 pieces





## **130 BARCELONA**

#### Veggie bag with cotton mesh

Pouch with tara-print on the inside (70 g) and a one-sided cotton mesh fabric. Lockable with a drawstring.

Material:	140 g/m² cotton
	100 % OEKO-TEX®
Size:	30 x 40 cm
Volume:	9 l
Cord:	Drawstring
Print area:	20 x 30 cm
Packing:	250 pieces





**Farben ab Lager** / Colours on stock:









### 28 DELHI

#### Pouch with drawstring

Pouch made from 100 % OEKO-TEX® certified cotton, lockable with a drawstring.

Material:	140 g/m² cotton
	100 % OEKO-TEX®
Size:	31 x 42 cm
Volume:	10 l
Cord:	Drawstring
Print area:	20 x 30 cm
Packing:	250 pieces





41

## 43 MANILA

#### Medium Pouch with drawstring

Pouch made from 100 % OEKO-TEX® certified cotton, lockable with a drawstring.

Material:	140 g/m <sup>2</sup> cotton
	100 % OEKO-TEX®
Size:	25 x 30 cm
Volume:	4 l
Cord:	Drawstring
Print area:	15 x 18 cm
Packing:	400 pieces







<u>42</u>



## 42 DOHA

#### Small Pouch with drawstring

Pouch made from 100 % OEKO-TEX<sup>®</sup> certified cotton, lockable with a drawstring.

140 g/m² cotton
100 % OEKO-TEX®
15 x 20 cm
1 l
60 cm
7 x 10 cm
500 pieces

### **R-PET** – MADE FROM RECYCLED PET BOTTLES

The bags in the new R-PET product group look like bags made of normal, Non-Woven PP-material. But there's a lot more to them than that – namely, lots of old PET bottles. The empty bottles are collected, cleaned and shredded. Finally, the material is melted and processed into a Non-Woven fleece, which is used to make the Joytex<sup>®</sup> **R-PET** bags. The method is especially energysaving, because there is no need to process oil into polymers. Joytex<sup>®</sup>'s high quality standards ensure that these bags are long-lasting, a sturdy advertising medium for your brand.



 Tear-resistant R-PET material 100 % recycled PET bottles

Low energy consumption robust and well-made

 $\checkmark$ 

Also available as costeffective Far East production















## **142 SEVILLA**

## Eco friendly tote bag with bottom and side folds

Tote bag with bottom, side folds and cross-stitched handles. Made from recycled PET bottles.

Material:	100 g/m²
	R-PET Non-Woven
Size:	38 x 42 x 10 cm
Volume:	23 l
Handles:	60 x 3 cm
Print area:	30 x 30 cm
Packing:	200 pieces













## 84 TURIN

## Eco friendly big-shopper with bottom and side folds

Large Shopper, perfect for the shopping cart. Made from recycled PET bottles with bottom, side folds and cross-stitched handles.

Material:	100 g/m²
	R-PET Non-Woven
Size:	50 x 32 x 30 cm
Volume:	43 l
Handles:	60 x 3 cm
Print area:	30 x 15 cm
Packing:	100 pieces
Optional:	loose PVC bottom layer















### **150 AMSTERDAM**

## Eco friendly bike bag with zipper

Foldable bike bag with bottom fold, zipper and cross stitched handles. Made of recycled PET bottles.

Material:	R-PET Non-Woven
	100 g/m²
Size:	38 x 38 / 15 cm
Volume:	15 l
Handles:	60 x 2,5 cm
Print area:	30 x 20 cm
Packing:	100 pieces



NEW

### KRAFT PAPER BAGS WITH 100 % OEKO-TEX<sup>®</sup> PREMIUM NON-WOVEN

Recycled kraft paper on the outside, tear-resistant PP premium Non-Woven on the inside, that is the secret of the Joytex<sup>®</sup> paper bags that can be reused again and again.

The bags look like paper, but can withstand a lot of weight. With a beautiful print, the bags become a popular reusable accessory. If the bags get wet in the rain, just let them dry and go on! The range now includes nine different bags of this exciting combination of fabrics, some with an interesting black side folds and handles, others in complete "Natural waste paper look".















### 16 PORTO

## Medium sized shopping bag with bottom and side folds

Stable and tear-resistant alternative to the simple paper bag. With bottom, side folds and cross-stitched handles.

Material:	Recycled Kraft Paper with OEKO-TEX® certified Premium-PP Non-Woven
Size:	38 x 29 x 10 cm
Volume:	13 l
Handles:	60 x 2,5 cm
Print area:	30 x 22 cm
Packing:	100 pieces







## **14 CALAIS**

## Tote bag with black side folds

Stable and tear-resistant alternative to the simple paper bag. With black side folds and cross-stitched black handles.

Material:	Recycled Kraft Paper with OEKO-TEX <sup>®</sup> certified Premium-PP Non-Woven
Size:	35 x 40 x 10 cm
Volume:	20 l
Handles:	60 x 3 cm
Print area:	27 x 30 cm
Packing:	100 pieces



49











### **11 BEDFORD**

## Shopping bag with bottom and side folds

Stable and tear-resistant alternative to the simple paper bag. With bottom, side folds and cross-stitched handles.

Material:	Recycled Kraft Paper with OEKO-TEX® certified Premium-PP Non-Woven
Size:	42 x 38 x 10 cm
Volume:	23 l
Handles:	60 x 3 cm
Print area:	30 x 30 cm
Packing:	100 pieces









51



## Tote bag with black side folds and cords

Stable and tear-resistant alternative to the simple paper bag. With black side folds and black cords.

Material:	Recycled Kraft Paper with OEKO-TEX <sup>®</sup> certified Premium-PP Non-Woven
Size:	42 x 38 x 10 cm
Volume:	23 l
Cords:	60 x 0,5 cm
Print area:	30 x 25 cm
Packing:	100 pieces









**Optional:** Loose PVC bottom layer









### **124 HELSINKI**

## Shopping bag with bottom and side folds

Stable and tear-resistant alternative to the simple paper bag. With bottom, side folds and cross-stitched handles with space for three filled file folders.

Material:	Recycled Kraft Paper with OEKO-TEX® certified Premium-PP Non-Woven
Size:	31 x 33 x 21 cm
Volume:	23 l
Handles:	50 x 2,5 cm
Print area:	22 x 22 cm
Packing:	100 pieces
Optional:	loose PVC bottom layer







## **18 MADRID**

## Big tote bag with bottom and side folds

Stable and tear-resistant alternative to the simple paper bag. Volume bag with bottom, side folds and cross-stitched handles.

Material:	Recycled Kraft Paper with OEKO-TEX® certified Premium-PP Non-Woven
Size:	50 x 40 x 15 cm
Volume:	36 l
Handles:	60 x 3 cm
Print area:	30 x 30 cm
Packing:	100 pieces



53









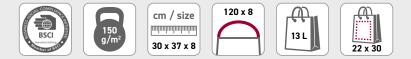


### **17 COLOGNE**

## Shoulder bag with long shoulder strap

Stable and tear-resistant shoulder bag with long shoulder strap, velcro fastening and a pocket that holds six pens.

Material:	Recycled Kraft Paper with OEKO-TEX® certified Premium-PP Non-Woven
Size:	36 x 27 x 6 cm
Volume:	9 l
Strap:	120 x 5 cm
Print area:	25 x 15 cm
Packing:	100 pieces







## **123 GENF**

## Postman's bag with long shoulder strap

Stable and tear-resistant shoulder bag in the form of the classic postman's bag. With bot-tom, side folds and long shoulder strap.

Material:	Recycled Kraft Paper with OEKO-TEX® certified Premium-PP Non-Woven
Size:	30 x 37 x 8 cm
Volume:	23 l
Strap:	120 x 8 cm
Print area:	22 x 30 cm
Packing:	200 pieces



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🗸 tear-resistant





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## 118 BOZEN

#### Bottle bag with carrying cords

Stable and tear-resistant bottle bag, ideal as sustainable packaging. With bottom, side folds and black cord handles.

Material:	Recycled Kraft Paper with OEKO-TEX® certified Premium-PP Non-Woven
Size:	10 x 30 x 10 cm
Volume:	3 l
Cords:	33 x 0,5 cm
Print area:	5 x 20 cm
Packing:	250 pieces

# **100 % OEKO-TEX® PREMIUM NON-WOVEN** – TEAR-PROOF AND DURABLE

It's hard to believe but true: Almost all of the Joytex<sup>®</sup> Premium Non-Woven bags made of polypropylene have been awarded the OEKO-TEX<sup>®</sup> 100 certificate – that's far beyond the usual quality standard of this fabric. The bags are completely free of harmful substances, and also tear-resistant and particularly durable. Joytex<sup>®</sup> has been printing bags made of Non-Woven fleece for over 30 years with great success. The printing results on the Joytex<sup>®</sup> Non-Woven are impressive and thanks to Joytex<sup>®</sup>'s experience multi-colored prints can also be made on this fabric. This makes these bags a very light and inexpensive advertising solution in many shapes and colors.  100 % OEKO-TEX<sup>®</sup> Premium Non-Woven
Great price/ performance ratio
Many designs in stock

Sturdy finish

Also available as costeffective Far East production







58

### **50 WIEN**

#### Flat shopping bag with short handles

Made of the light-weight and tear-resistant OEKO-TEX® Premium PP Non-Woven fabric with cross-stitched short handles.

Material:	80 g/m² Premium Non-Woven 100 % OEKO-TEX®
Size:	38 x 42 cm
Volume:	14 l
Handles:	40 x 2,5 cm
Print area:	30 x 30 cm
Packing:	250 pieces





Colours on stock:

## **51 MUNICH**

## Flat shopping bag with long handles

Made of the light-weight and tear-resistant  $OEKO\text{-}TEX^{\textcircled{B}}$  Premium PP Non-Woven fabric with cross-stitched long handles.

Material:	80 g/m² Premium Non-Woven 100 % OEKO-TEX®
Size:	38 x 42 cm
Volume:	14 l
Handles:	75 x 2,5 cm
Print area:	30 x 30 cm
Packing:	250 pieces



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### 55 PRAG

## Small sized shopping bag with short handles

Made of the light-weight and tear-resistant  $\mathsf{OEKO}\text{-}\mathsf{TEX}^{\textcircled{B}}$  Premium PP Non-Woven fabric with cross-stitched short handles.

Material:	80 g/m² Premium Non-Woven 100 % OEKO-TEX®
Size:	22 x 26 cm
Volume:	3 l
Handles:	24 x 2 cm
Print area:	15 x 18 cm
Packing:	500 pieces







61

### 112 OXFORD

## Small sized shopping bag with bottom and side folds

Made of the light-weight and tear-resistant OEKO-TEX<sup>®</sup> Premium PP Non-Woven fabric. With bottom, side folds and cross-stitched short handles.

Material:	80 g/m² Premium Non-Woven 100 % OEKO-TEX®
Size:	24 x 33 x 8 cm
Volume:	8 l
Handles:	40 x 2,5 cm
Print area:	15 x 25 cm
Packing:	200 pieces













### **83 BERGEN**

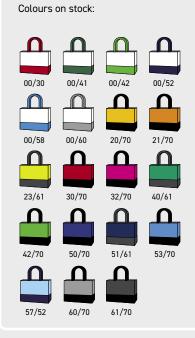
## Shopping bag with bottom and side folds

Made of the light-weight and tear-resistant  $OEKO-TEX^{\textcircled{B}}$  Premium PP Non-Woven fabric. With bottom, side folds and cross-stitched handles.

Material:	80 g/m² Premium Non-Woven 100 % OEKO-TEX®
Size:	38 x 29 x 10 cm
Volume:	13 l
Handles:	40 x 2,5 cm
Print area:	30 x 22 cm
Packing:	250 pieces







63

## 62 ROMA

## Shopping bag with bottom and side folds

Made of the light-weight and tear-resistant  $OEKO-TEX^{\otimes}$  Premium PP Non-Woven fabric. With bottom, side folds and cross-stitched handles.

Material:	80 g/m² Premium Non-Woven 100 % OEKO-TEX®
Size:	38 x 29 x 10 cm
Volume:	13 l
Handles:	60 x 2,5 cm
Print area:	30 x 10 cm / 30 x 4,5 cm
Packing:	250 pieces













### **53 LISBOA**

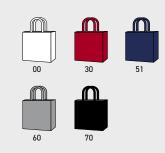
## Shopping bag with bottom and side folds

Made of the light-weight and tear-resistant  $OEKO-TEX^{\otimes}$  Premium PP Non-Woven fabric. With bottom, side folds and cross-stitched handles.

Material:	80 g/m² Premium Non-Woven 100 % OEKO-TEX®
Size:	38 x 42 x 10 cm
Volume:	23 l
Handles:	60 x 3 cm
Print area:	30 x 30 cm
Packing:	250 pieces











### 132 BERGAMO

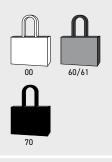
#### Bag with bottom and side folds

Made of the light-weight and tear-resistant OEKO-TEX<sup>®</sup> Premium PP Non-Woven fabric. With bottom, side folds and double crossstitched handles with space for three filled file folders.

Material:	80 g/m² Premium Non-Woven 100 % OEKO-TEX®
Size:	31 x 33 x 21 cm
Volume:	13 l
Handles:	50 x 2,5 cm
Print area:	22 x 22 cm
Packing:	100 pieces
Optional:	loose PVC bottom layer









66



## **117 DAVOS**

## Big Shopper with bottom and side folds

Made of the light-weight and tear-resistant OEKO-TEX<sup>®</sup> Premium PP Non-Woven fabric. With bottom, side folds and cross stitched long handles.

Material:	80 g/m² Premium Non-Woven 100 % OEKO-TEX®
Size:	50 x 40 x 10 cm
Volume:	29 l
Handles:	60 x 3 cm
Print area:	30 x 30 cm
Packing:	250 pieces











## 66 MOSKAU

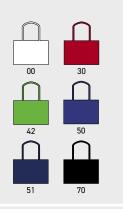
## Big Shopper with bottom and side folds

Made of the light-weight and tear-resistant OEKO-TEX<sup>®</sup> Premium PP Non-Woven fabric. With bottom, side folds and cross stitched handles. Optionally with bottom layer.

Material:	80 g/m² Premium Non-Woven 100 % OEKO-TEX®
Size:	46 x 44 x 25 cm
Volume:	54 l
Handles:	40 x 3 cm
Print area:	30 x 30 cm
Packing:	100 pieces
Optional:	loose PVC bottom layer









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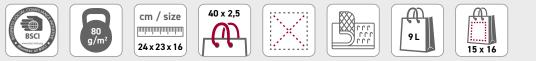


### **71 STOCKHOLM**

## Large Shopping bag with zipper and bottom fold

Made of the light-weight and tear-resistant Premium PP Non-Woven fabric. With zipper, bottom fold and cross-stitched handles.

Material:	80 g/m² Premium Non-Woven 100 % OEKO-TEX®
Size:	50 x 40 / 12 cm
Volume:	24 l
Handles:	60 x 3 cm
Print area:	30 x 30 cm
Packing:	250 pieces











### 127 GIRONA

#### Bottle bag for 6 bottles

Made of the light-weight and tear-resistant Premium PP Non-Woven fabric. With bottom, side folds and compartment dividers with velcro to take it out.

Material:	80 g/m² Premium Non-Woven 100 % OEKO-TEX®
Size:	24 x 23 x 16 cm
Volume:	9 l
Handles:	40 x 2,5 cm
Print area:	15 x 16 cm
Packing:	200 pieces















### **58 FRANKFURT**

## College Bag with shoulder strap, bottom and side folds

Made of the light-weight and tear-resistant Premium PP Non-Woven fabric. With bottom, side folds, flap with velcro and pocket that can holds six pens.

Material:	130 g/m² Premium Non-Woven 100 % OEKO-TEX®
Size:	36 x 27 x 6 cm
Volume:	9 l
Strap:	120 x 5 cm
Print area:	25 x 15 cm
Packing:	100 pieces

### FINE-KNIT JERSEY POLYESTER WRINKLE-FREE AND TEAR RESISTANT

Our fine-knit jersey polyester makes an excellent base for sublimation prints – a product of choice for printers and finishers. These bags are knitted rather than woven. The particularly fine, light polyester threads can be made into a high volume fabric with a minimum of fabrics. This makes the bags particularly light and they still have a great look and feel.

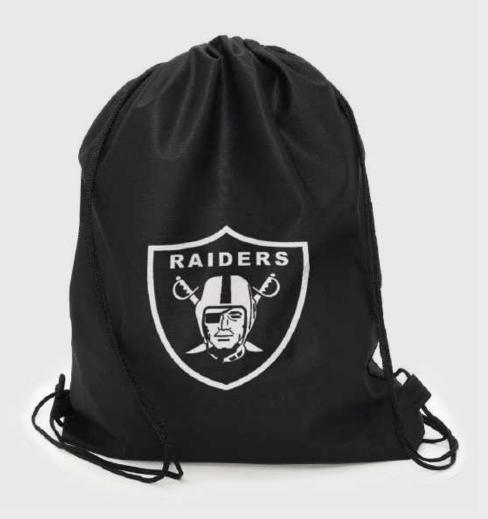
Another advantage of this fabric is that it's almost wrinkle-free. This means that even folding bags promise an optimum effect for your branding on a smooth surface. Due to their low polyester content compared to the fabric requirements for other weave types and the high reusability of the bags, they are a good alternative to other fabrics, even when considering the environment. Crease resistant
Ideal for sublimation prints
Fast-drying knit fabric
Particularly light and tear-resistant
Ideal for folding bags















## 115 BOLOGNA

## Backpack / Gym-bag with drawstring

Made of the light-weight and crease-resistant jersey polyester with drawstring. Ideal for school and sports.

Material:	120 g/m² Jersey Polyester
Size:	40 x 50 cm
Volume:	19 l
Cord:	Drawstring
Print area:	30 x 30 cm
Packing:	250 pieces





NG (Neon Green)

73







## Backpack / Gym-bag with drawstring

Made of the light-weight and crease-resistant jersey polyester. With drawstring and reflective strip for good visibility, ideal for school and sports.

Material:	120 g/m² Jersey Polyester
Size:	38 x 42 cm
Volume:	14 l
Cord:	Drawstring
Print area:	30 x 20 cm
Packing:	250 pieces













### **114 VENICE**

#### Folding shopping bag

Made of the light-weight and crease-resistant jersey polyester. Flat folding bag with short handles that can be put into the sewn-on triangular pocket in just a few simple steps.

Material:	120 g/m²
	Jersey Polyester
Size:	35 x 40 cm
Volume:	11 l
Handles:	40 x 2,5 cm
Print area:	30 x 13 cm
Packing:	250 pieces

### **CUSTOM-MADE** - FAR EAST PRODUCTION

#### It's your choice!

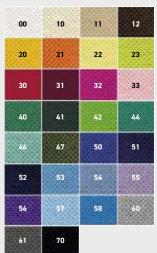
Choose between a delivery time of approx. 14 days after approval for printing (print Germany) - or, with a delivery time of min. 12 weeks (from an order quantity of 1,000 pieces) after approval from the Far East. In addition, we are a real specialist in the creation of custom-made products of any kind of bags.

#### No additional printing costs for Far East production

When delivering printable 1:1 data, there are no additional printing costs.

#### Printing prices Far East on request.

Basic colours - Non-Woven:



#### Basic colours - cotton:





